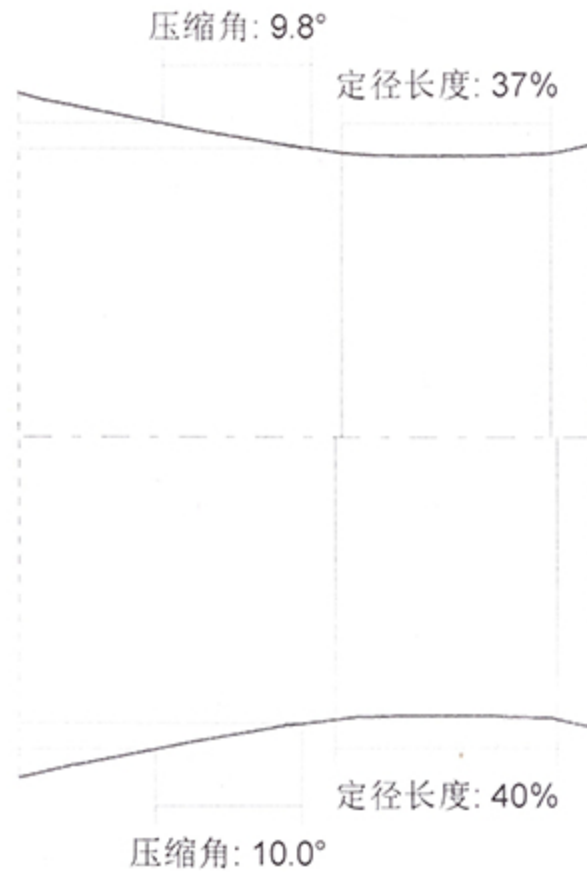


H长度: 6.7780mm

测量长度: 12.0271mm

右



H长度: 6.6263mm

比例 5 : 1

测量长度: 12.0998mm

左

| | | | |
|----------|--------------|-------|------|
| 直径 | 压缩角 | 定径长度 | |
| 11.773mm | 19.8° | 38% | |
| 椭圆度 | | 有效值 | X-轴 |
| 0.002mm | | 38% | 0.0° |
| 椭圆率 | 面积压缩率 | 面积压缩率 | Y-轴 |
| 0.0% | 20.0% & 5.0% | 2.2% | 0.0° |

模具编号: 489209

单位: mm

操作员: ZYL

倍率: 0.1X

测量时间: 2021-10-18 15-37-24

公司: 浙江金平拉丝模有限公司

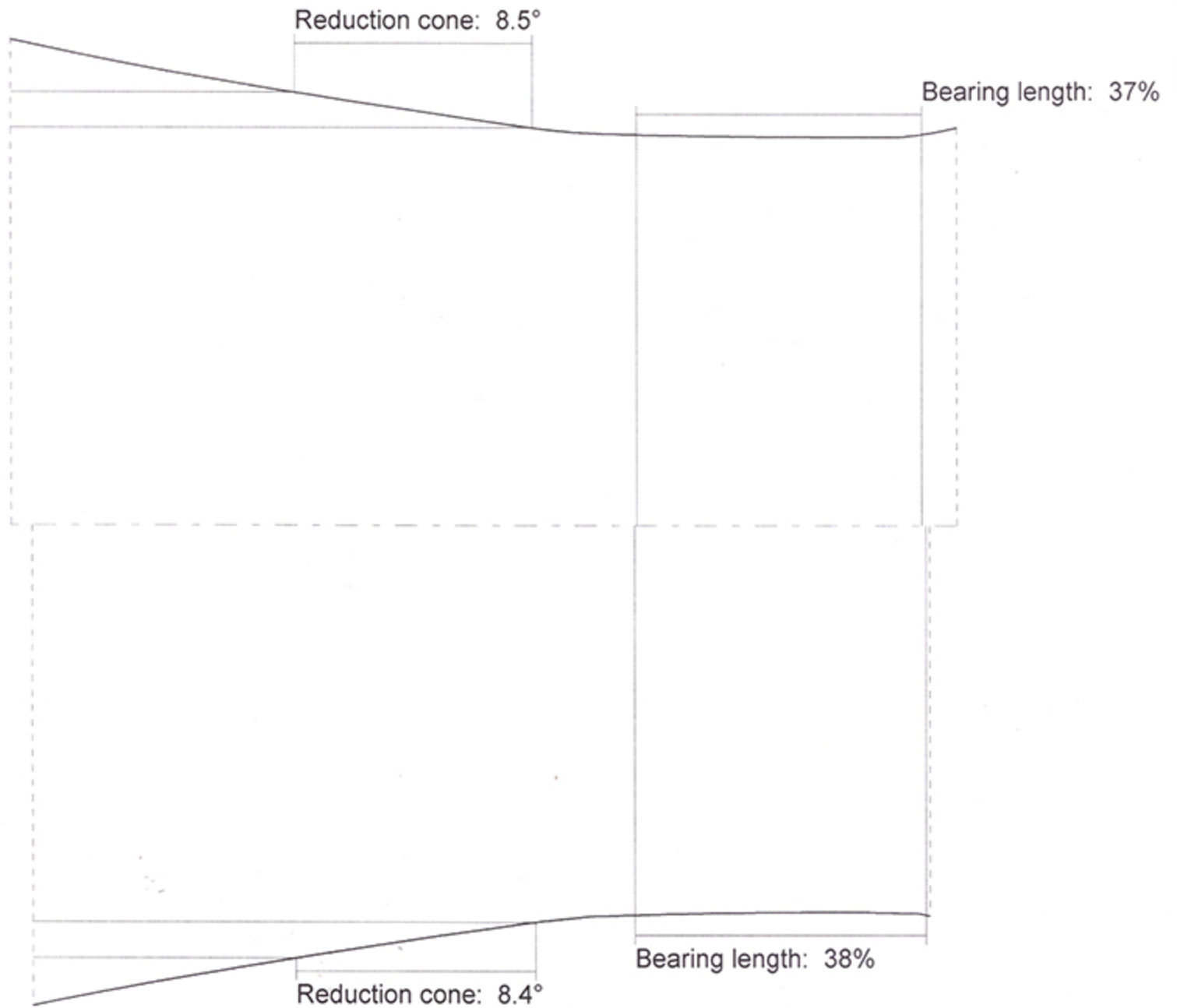


Drawing Die Measurement Report



Measured length: 1.2800mm

Right



Scale 100 : 1

Measured length: 1.2141mm

Left

| Diameter | Reduction Cone | Bearing | |
|----------|----------------|----------------|--------|
| 1.0487mm | 16.9° | 37% | |
| Ovality | | Effective | A-axis |
| 0.0003mm | | 37% | -0.1° |
| %Ovality | Area reduction | Area reduction | B-axis |
| 0.0% | 5.0% & 20.0% | 1.5% | *0.0° |

| | | | |
|----------|----------------------|-----------|------------------|
| ID | : 1109000 | MODEL | : DrawingDie.mdl |
| OPERATOR | : administrator | UNIT | : mm |
| TIME | : 10/19/2021 3:47 AM | OBJECTIVE | : 1X |